



Dart Aerospace Ltd.
1270 Aberdeen St
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Tel (613) 632-5200
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D4703-041
Job Sheet 187292



Part No: D4703-041

Job Qty: 6 ea

Part Name: Lock Pin Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/13/18

Created By: Marie Lajeunesse

Type: **SOLD**

Description:

Note: DWG REV B SHEETS 1-2,4 IPP REV:A 12.09.10 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	12/13/18	12/13/18	0.00	0.00	Start Up Stores/Pkg-1		DEC 06 2018
110	Packaging	6 pcs	12/13/18	12/13/18	0.00	0.00	Packaging1-5		DEC 06 2018
120	Small Fab	6 pcs	12/13/18	12/13/18	0.00	0.72	Small Fab-7		36
130	QC	6 pcs	12/13/18	12/13/18	0.00	0.00	QC5		9-80 38
140	Packaging	6 pcs	12/13/18	12/13/18	0.00	0.00	Packaging3-2		DEC 18 2018
150	QC21-SA	6 Ea	12/13/18	12/13/18	0.00	0.00	QC21		DAS 21 DEC 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4703-043	Lock Pin Base	6 Ea (1 ea)	90-Start up Operation	
D4705-1	Pin, Quick Release	6 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4703-043	6	6	0
	D4705-1	6	63	0

Part Specifications

Specifications could not be found.



Container No: S135217



Part: D4703-041

Job No: 187292

Serial No/Batch: S135217

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Plex 11/29/18 2:48 PM Dart.lajeunesse.marie

Date: 12/06/18

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																															
Date : _____		Sequence # : _____		QTY Affected : _____		MRB (QSI042)																													
Description Work Order Deviation				Disposition																															
				Completed By																															
				Lead hand / Supervisor																															
				QC / QA Coordinator																															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="0"><tr><td>☐ Pressure/Forced</td><td>☐ Contamination</td><td>☐ Power Loss/Surge</td><td>☐ Positioned Wrong</td></tr><tr><td>☐ Bending</td><td>☐ Misaligned/off center</td><td>☐ Folio/Program</td><td>☐ Outside Tolerance</td></tr><tr><td>☐ Crushing</td><td>☐ BOM/Route</td><td>☐ Grain Direction</td><td>☐ Drawing</td></tr><tr><td>☐ Cracks</td><td>☐ Broken/Damage/Defect</td><td>☐ Weld</td><td>☐ Finish</td></tr><tr><td>☐ Crimp/Kink/Ripple/Wave/Twist</td><td>☐ Incomplete/Unclear Instructions</td><td>☐ Wrong Stock Pulled</td><td>☐ Part Lost/Missing</td></tr><tr><td>☐ Marks/Chatter</td><td>☐ Drill Holes</td><td>☐ Out of Sequence</td><td>☐ Misread</td></tr><tr><td>☐ Mislabeled</td><td>☐ Fit/Function</td><td>☐ Off-set/Set-up</td><td></td></tr></table>						☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance	☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish	☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread	☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up	
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